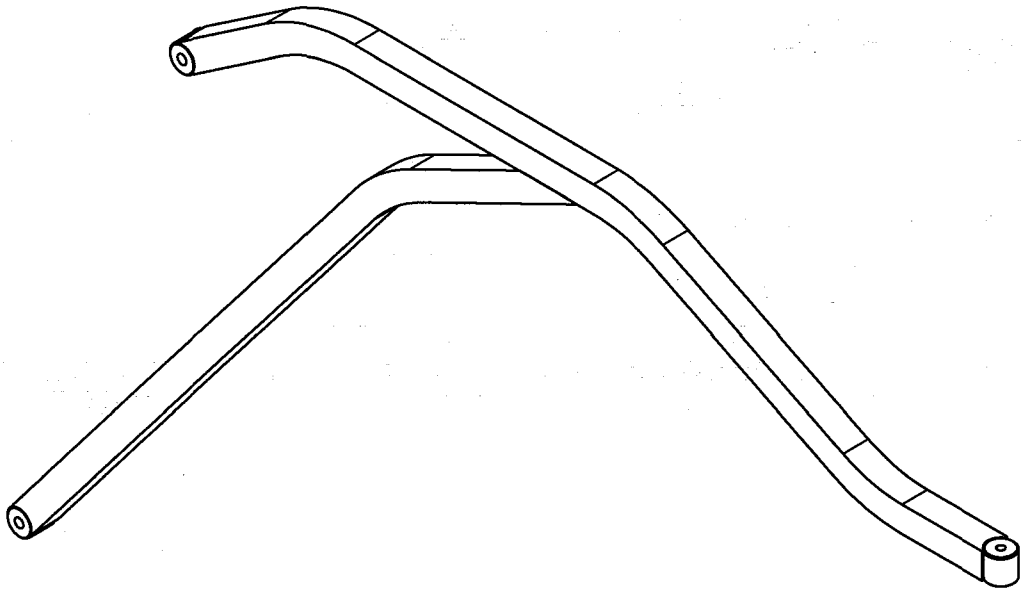
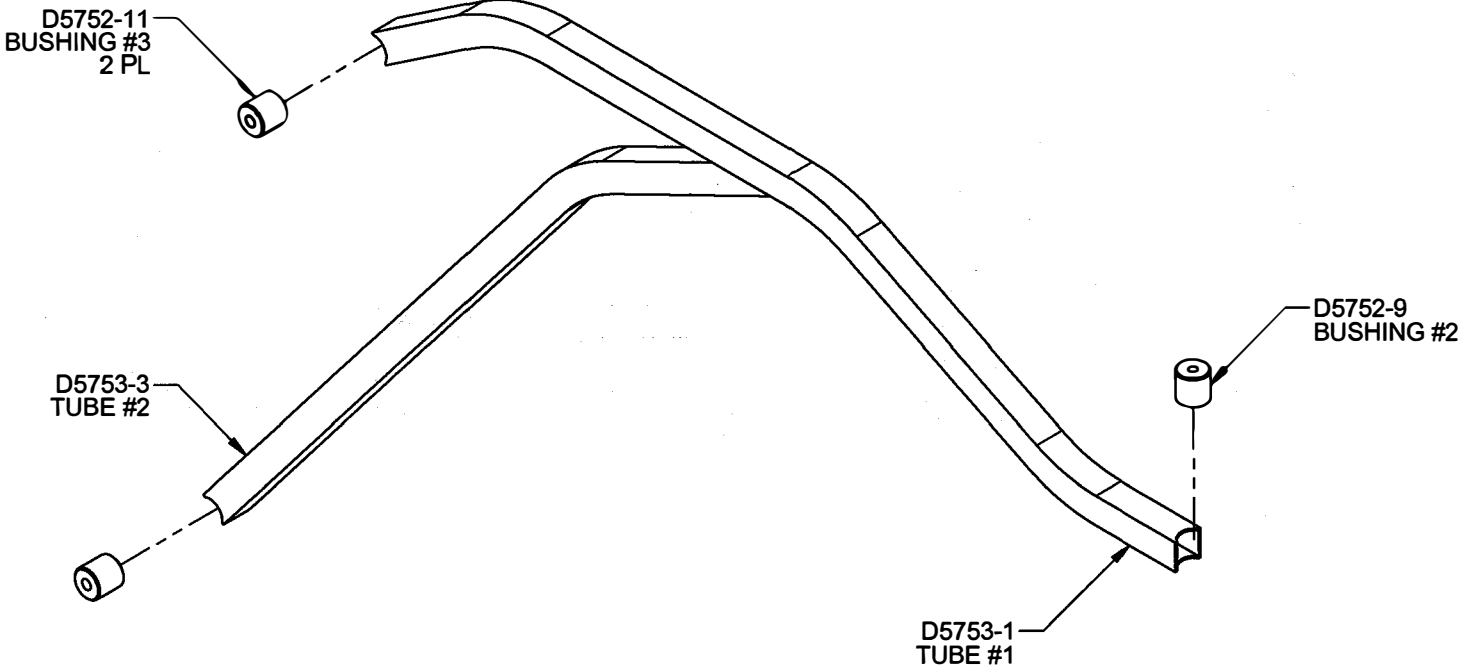


QTY -041	P/N	DESCRIPTION
X	D5753-041	FIXED FRAME
1	D5753-1	TUBE #1
1	D5753-3	TUBE #2
1	D5752-9	BUSHING #2
2	D5752-11	BUSHING #3



D5753-041 FIXED FRAME
(DERIVED FROM AERO DESIGN P/N 100221-01)

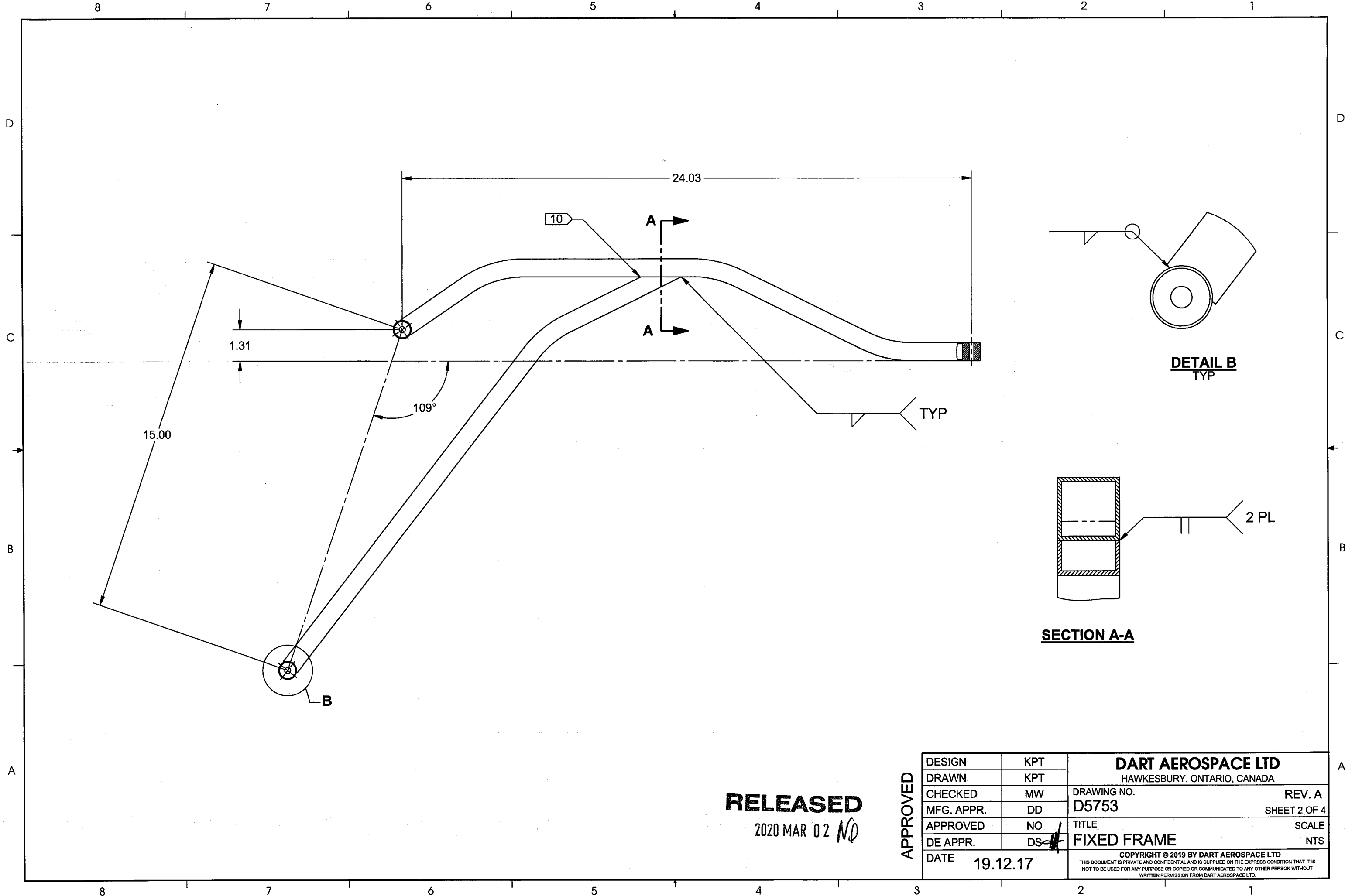


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
MASK ALL HOLES PRIOR TO POWDERCOAT
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5753-041" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
 - 7) WEIGHT: 2.13 lbs
 - 8) ASSEMBLE WITH DT10624
 - 9) WELD PER DART QSI 004
 - 10) IT IS ACCEPTABLE TO OMIT WELDING AT THIS LOCATION ONLY
 - 11) BUSHINGS TO BE CENTERED ON RESPECTIVE TUBES

RELEASED
2020 MAR 02
ECN 2020-531

APPROVED

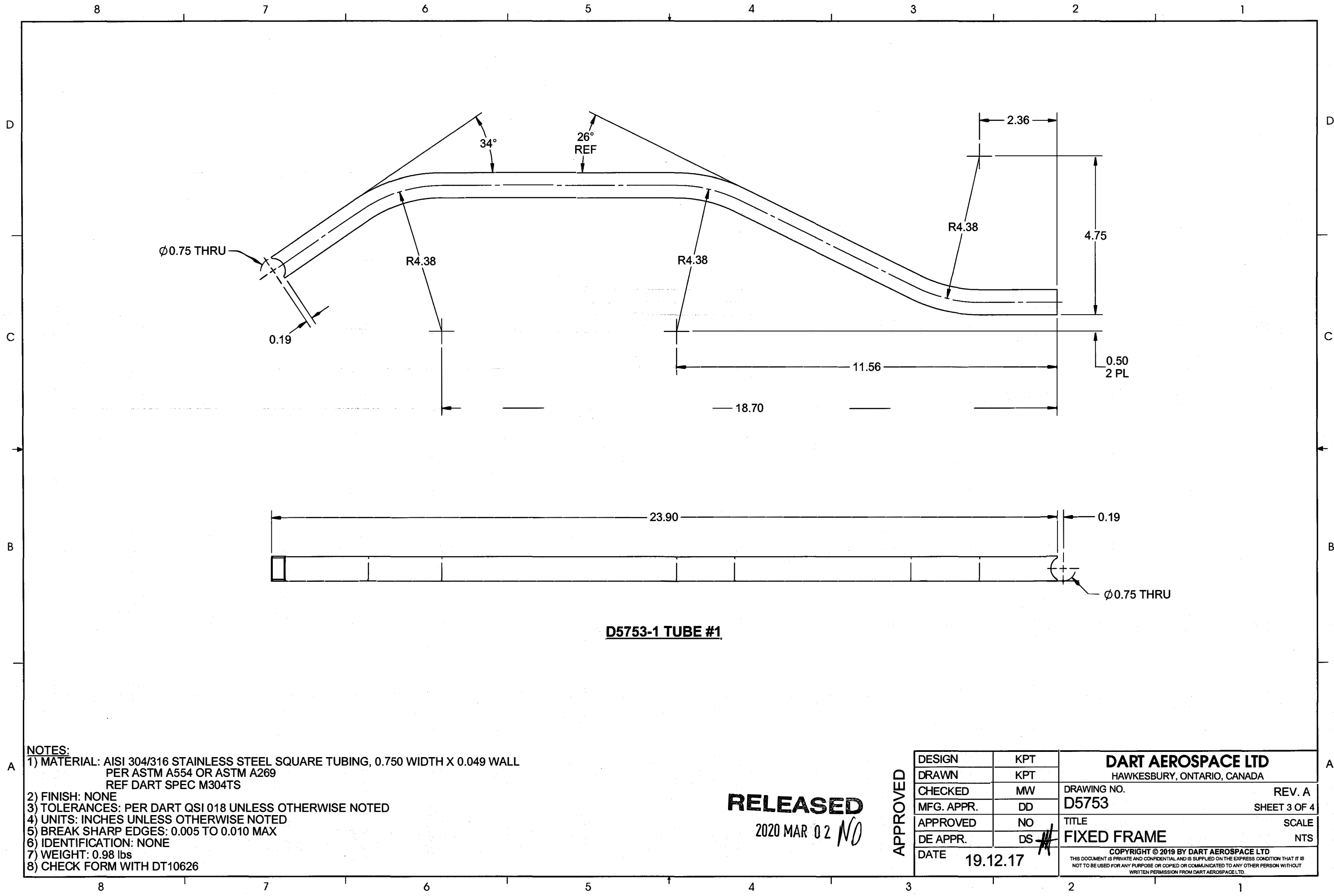
A	NEW ISSUE	KPT	19.12.17
REV.	DESCRIPTION		BY DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5753	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	FIXED FRAME	NTS
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2020 MAR 02 *ND*

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5753	REV. A
MFG. APPR.	DD	SHEET 2 OF 4	
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	FIXED FRAME	NTS
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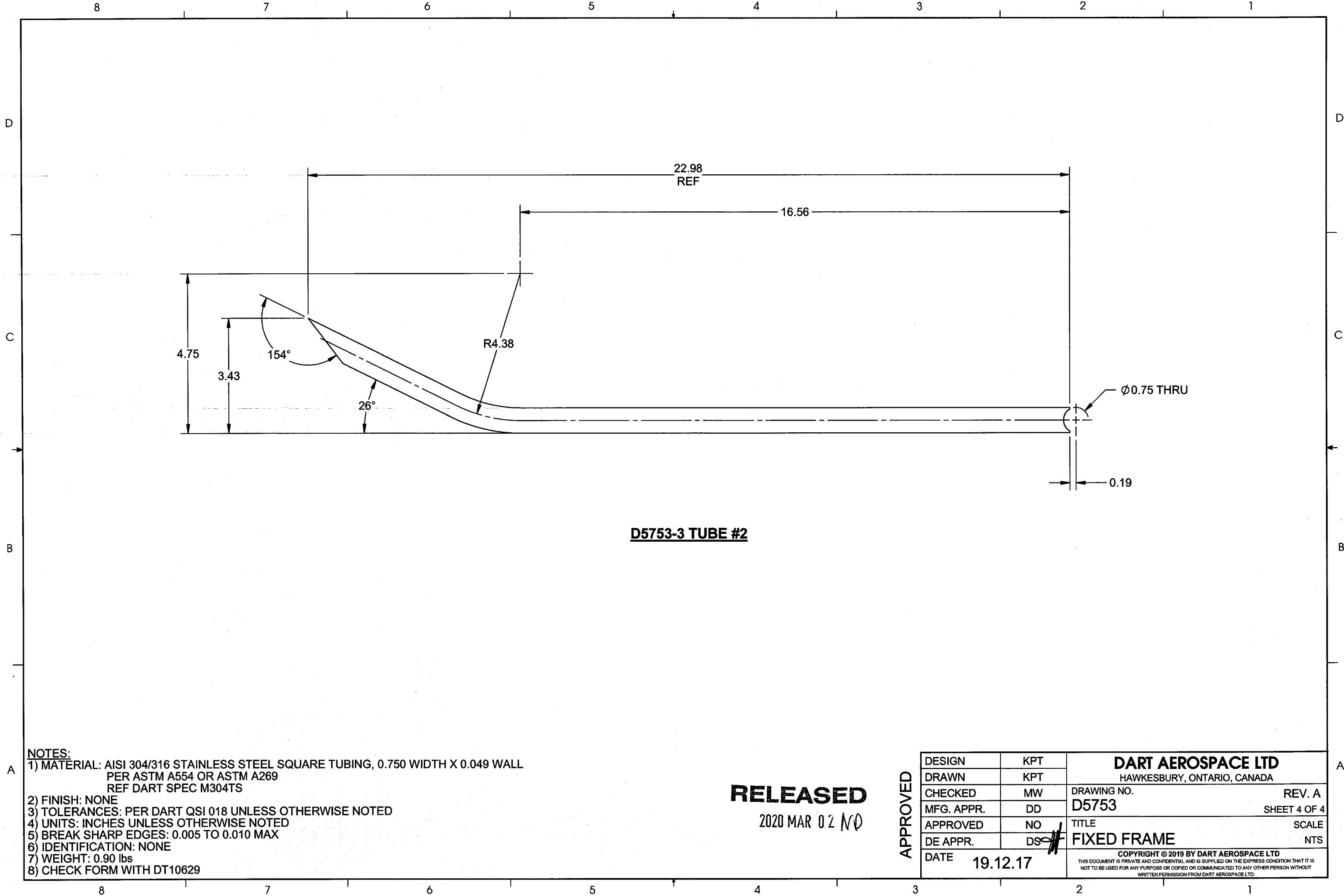
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.98 lbs
- 8) CHECK FORM WITH DT10626

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2020 MAR 02 NO

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5753	SHEET 3 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	FIXED FRAME	NTS
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D5753-3 TUBE #2

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.90 lbs
- 8) CHECK FORM WITH DT10629

RELEASED
2020 MAR 02 NO

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5753	REV. A SHEET 4 OF 4
MFG. APPR.	DD	TITLE FIXED FRAME	SCALE NTS
APPROVED	NO		
DE APPR.	DS		
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